X12

Tiltrotator 7-12 tonnes



A tiltrotator for midsized excavators between 15 400 and 26 400 lbs

The Steelwrist X12 tiltrotator is designed to deliver the power and versatility that is a must for midsized excavators. Our tiltrotators have a low building height, high tilt angle and an unbeatable relationship between strength and weight thanks to steel cast components.

The tiltrotator brings versatility to the excavator in small to big tasks

With a midsized excavator you can take on projects of varying sizes, from small scale landscaping tasks to roadwork or foundation work on construction sites. The X12 tiltrotator enhances the efficiency of the excavator as it enables you to rotate a work tool 360 degrees and tilt 45 degrees in each direction, with top of the class precision and controllability. This facilitates your work and makes you flexible to take on a variety of challenging new jobs.

Steelwrist quick couplers and tiltrotators follow the symmetrical standard (S-standard), the fastest growing coupler type internationally. The attachment coupler on the tiltrotator has Front Pin Lock (FPL) safety solution, a mechanical lock of the front shaft which significantly limits the risk of an unintended drop of work tools. The tiltrotator is delivered with a control system that fits your excavator regardless if you need a two or four hose solution.

With a tiltrotator that has high flow hydraulics you will be able to use the tiltrotator in a more fuel efficient way and it allows for efficient use of high flow work tools. A robust and easily calibrated Absolute Rotation sensor in the high flow swivel gives high accuracy data to Machine Control Systems.

Steelwrist SQ auto connection system and the Open-S standard

Steelwrist SQ is our high performing automatic oil connection technology used to easily change and connect hydraulic work tools on the excavator. All SQ products comply with the Open-S standard. This means that the SQ system is designed to be able to connect to other brands following the Open-S standard. S-type tiltrotators (from S50 and up) are upgradeable to SQ-type at a later stage.

Control system

Steelwrist supply two types of tiltrotator control system. The QuantumConnect platform with state-of-the-art components makes installation and operation of the tiltrotator easier than ever before. The platform includes the InstallMate and QuantumConnect apps, and with sophisticated connectivity the system is always up to date. The four hose proportional machine control is the more basic system.

Gripper cassette (option)

Equip the tiltrotator with a gripper cassette with a finger gripper that will make your excavator even more flexible, handling objects with precision. The gripper cassette can be retrofitted.

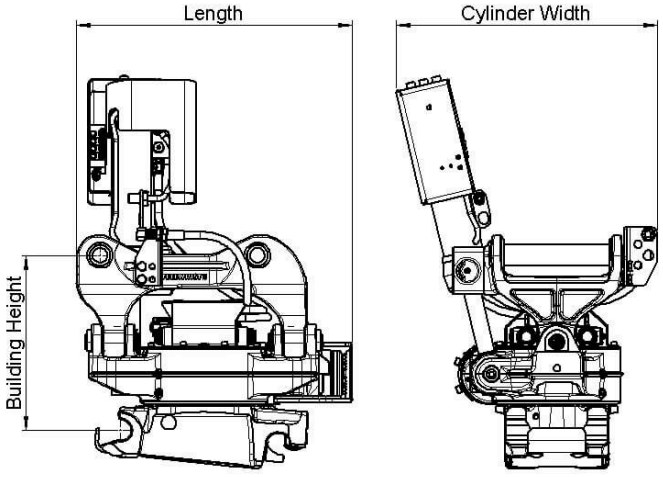
Central lubrication (option)

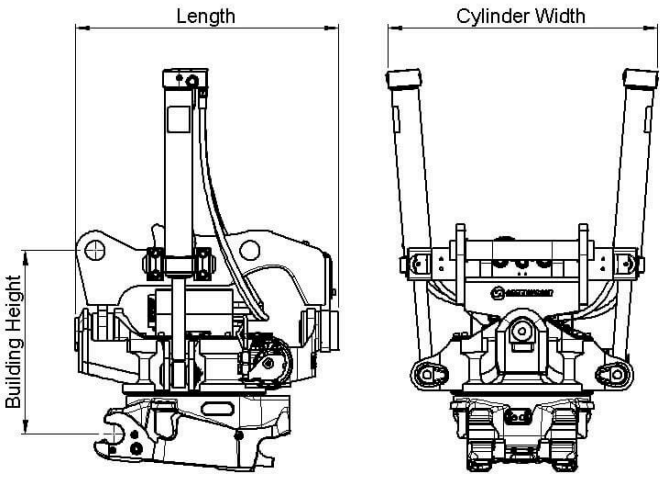
Our tiltrotators can be equipped directly from factory with central lubrication that fits all central lubrication systems on the market.

The X12 tiltrotator is also available with Verachtert (CW) or Lehnhoff (HS) coupler interface. For Verachtert (CW) the tiltrotator always has a Direct fit configuration.

Technical specification

Tiltrotator	X12	X12	X12	X12	X12	X12	X12
Machine Interface	S45	SQ45	S50	SQ50	DF	DF	DF
Tiltrotator Quick Coupler	S45	S45	S50	SQ50	S45	S50	SQ50
Machine weight [lb]	15400-26400	15400-26400	15400-26400	15400-26400	15400-26400	15400-26400	15400-26400
Max Breakout torque [kNm]	80	80	80	80	80	80	80
Weight from [lb]	726	726	726	726	726	726	726
Gripper weight [lb]	132	132	132	132	132	132	132
Building height [inch]	17.56	19.72	19.72	19.72	19.45	494 FPL1 / 549 FPL2	494 FPL1 / 549 FPL2
Length [inch]	24.57	25.83	24.57	24.57	27.13	27.13	27.13
Cylinder width [inch]	28	28	28	28	28	28	28
Max tilt angle [degrees]	±45	±45	±45	±45	±45	±45	±45
Max width dipper arm [inch]	–	–	–	–	10.71	10.71	10.71
Pin diameter [inch]	–	–	–	–	1.57-2.36	1.57-2.36	1.57-2.36
Pin distance [cc-measure] [inch]	–	–	–	–	9.45-14.37	9.45-14.37	9.45-14.37
Tilt Torque [kNm]	29	29	29	29	29	29	29
Rotational Torque [kNm]	5,4	5,4	5,4	5,4	5,4	5,4	5,4
Hydraulic AUX with gripper	1	1	1	1	1	1	1
Hydraulic AUX without gripper	2	2	2	2	2	2	2
Lifting hook [lb]	–	–	–	–	6600	6600	6600
Oil Flow [gallons/min]	22	22	22	22	22	22	22
Max pressure [bar]	210	210	210	210	210	210	210
Max Pressure Separate AUX [bar]	350	350	350	350	350	350	350
Safety solution	FPL	FPL	FPL	FPL	FPL	FPL	FPL



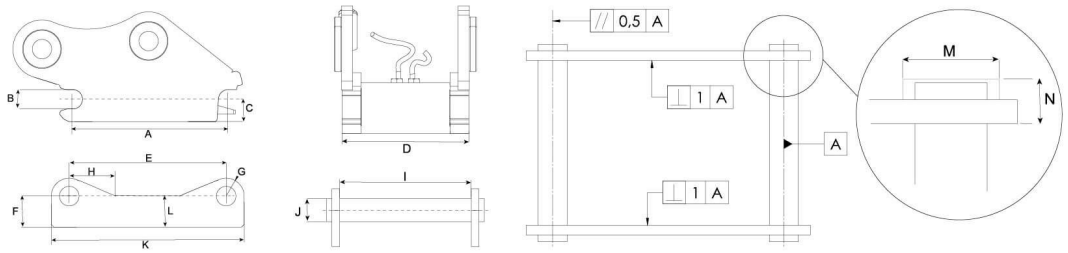


HS

Tiltrotator	X12	X12	
Machine Interface	HS08	DF	
Tiltrotator Quick Coupler	HS08	HS08	
Machine weight [lb]	15400-26400	15400-26400	
Max Breakout torque [kNm]	80	80	
Weight from [lb]	726	726	
Gripper weight [lb]	132	132	
Building height [inch]	19.53	21	
Length [inch]	24.57	27.13	
Cylinder width [inch]	28	28	
Max tilt angle [degrees]	±45	±45	
Max width dipper arm [inch]	–	10.71	
Pin diameter [inch]	–	1.57-2.36	
Pin distance [cc-measure] [inch]	–	9.45-14.37	
Tilt Torque [kNm]	29	29	
Rotational Torque [kNm]	5,4	5,4	
Hydraulic AUX with gripper	1	1	
Hydraulic AUX without gripper	2	2	
Lifting hook [lb]	–	6600	
Oil Flow [gallons/min]	22	22	
Max pressure [bar]	210	210	
Max Pressure Separate AUX [bar]	350	350	
Safety solution	FPH	FPH	

S-Standard

Symmetrical Quick Couplers for Excavators (S-standard)



Dimensions and tolerance table

Measure-ments (mm)	S30 /150	S30 /180	S40	S40 /240	S45	S50	S60	S70	S80	S90 /620	S90 /750	S100	S120
A -Tolerance	199,8 ±0,2	229,8 ±0,2	299,8 ± 0,2	299,8 ± 0,2	429,8 ± 0,2	429,8 ± 0,2	479,8 ± 0,2	599,8 ± 0,2	669,8 ± 0,2	749,8 ± 0,2	749,8 ± 0,2	899,8 ± 0,2	924,8 ± 0,2
B -Tolerance	30 H9	30 H9	40 H9	40 H9	45 H9	50 H9	60 H9	70 H9	80 H9	90 H9	90 H9	100 H9	120 H9
C	Max 40	Max 45	Max 50	Max 50	Max 65	Max 65	Max 80	Max 100	Max 115	Max 125	Max 125	Max 150	Max 200
D -Tolerance	148 ± 1	178 ± 1	198 ± 1	238 ± 1	288 ± 1	268 ± 1	338 ± 1	448 ± 1	588 ± 1	618 ± 1	748 ± 1	748 ± 1	868 ± 1
E -Tolerance	200,5 ± 0,5	230,5 ± 0,5	300,5 ± 0,5	300,5 ± 0,5	430,5 ± 0,5	430,5 ± 0,5	480,5 ± 0,5	600,5 ± 0,5	670,5 ± 0,5	750,5 ± 0,5	750,5 ± 0,5	900,5 ± 0,5	925,5 ± 0,5
F	Min 45	Min 50	Min 55	Min 55	Min 70	Min 70	Min 85	Min 115	Min 135	Min 155	Min 155	Min 175	Min 240
G	Max 30	Max 30	Max 40	Max 40	Max 45	Max 45	Max 60	Max 75	Max 90	Max 110	Max 110	Max 125	Max 145
H	Max 85	Max 85	Max 100	Max 100	Max 125	Max 125	Max 150	Max 250	Max 250	Max 250	Max 250	Max 250	Max 250
I -Tolerance	152 ± 1	182 ± 1	202 ± 1	242 ± 1	292 ± 1	272 ± 1	342 ± 1	452 ± 1	592 ± 1	622 ± 1	752 ± 1	752 ± 1	872 ± 1
J -Tolerance	30 f8	30 f8	40 f8	40 f8	45 f8	50 f8	60 f8	70 f8	80 f8	90 f8	90 f8	100 f8	120 f8
K	Max 260	Max 290	Max 380	Max 380	Max 520	Max 520	Max 600	Max 740	Max 830	Max 1000	Max 1000	Max 1150	Max 1250
L	Max 45	Max 50	Max 55	Max 55	Max 70	Max 70	Max 85	Max 115	Max 135	Max 200	Max 200	Max 250	Max 300
M	Max 62	Max 62	Max 72	Max 72	Max 77	Max 77	Max 92	Max 102	Max 122	Max 132	Max 132	Max 142	Max 162
N	Max 25	Max 25	Max 28	Max 28	Max 30	Max 30	Max 35	Max 40	Max 55	Max 70	Max 70	Max 75	Max 80

Load table

Quick Coupler Size	Width (mm)	Shaft c-c (mm)	Shaft diameter (mm)	Minimum Positive Torque (kNm)	Minimum Negative Torque (kNm)	Max recommended machine weight (ton)
S30/150	150	200	30	28	20	2
S30/180	180	230	30	28	20	2
S40	200	300	40	35	23	6
S40/240	240	300	40	40	26	7
S45	290	430	45	65	42	11
S50	270	430	50	65	42	11
S60	340	480	60	150	75	18
S70	450	600	70	300	195	30
S80	590	670	80	600	390	40
S90/620	620	750	90	1000	650	70
S90/750	750	750	90	1000	650	70
S100	750	900	100	1200	775	85
S120	925	870	120	1600	1000	100

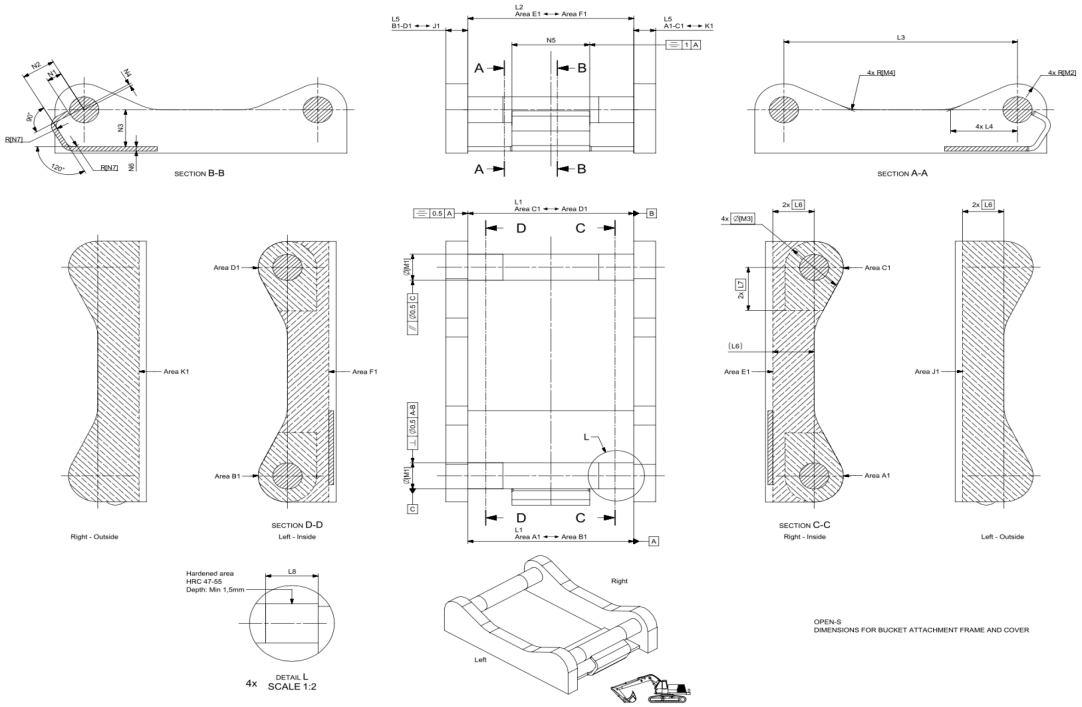
Work tools and Open-S – the world industry standard for fully automatic quick couplers

The Symmetrical Quick Coupler standard for excavators (the S-Standard) is an industry standard that was originally defined in 2006 by the Swedish Trade Association for Suppliers of Mobile Machines.

The Symmetrical standard, which is an open standard not controlled by one specific manufacturer, has since its inception grown to become a well-known coupler standard on the international market. The demand for quick couplers with integrated hydraulic couplings and electrical connectors, so called Fully Automatic Quick Couplers continue to grow.

In order to achieve interchangeability the request for a standardized and well-defined interface is therefore apparent.

As fully Automatic Quick Couplers have more intricate functions than a standard Mechanical Quick Coupler it is crucial that also non hydraulic work tools include certain features such as hardened shafts and cover plates etc. The purpose of this document is to define the technical dimensions for mechanical (non fully hydraulic) work tools to be used with Open-S Quick Couplers.



	L1 Width	L2 C. Width	L3 C-C	L4	L5 Thickn.	L6 Tol. area	L7 Tol. area	L8 Hardening	M1 Shaft D	M2 Radius	M3 Tol Area	M4	N1	N2	N3	N4 Offset	N5 Width	N6 Rec Th.	N7 Radius
OS45M	291,5 +1/-0,5	291 Min	430,25 +/-0,25	100 +/-2	40 Max	70	85	60 Min	45 f8	45 Max	90	30 +/-2	23,5 +/-1	65 +/-1	70 Min	8 +/-1	140 +/-1	8	15 Max
OS50M	271,5 +1/-0,5	271 Min	430,25 +/-0,25	100 +/-2	40 Max	70	85	70 Min	50 f8	45 Max	90	30 +/-2	26 +/-1	65 +/-1	70 Min	8 +/-1	140 +/-1	8	15 Max
OS60M	341,5 +1/-0,5	341 Min	480,25 +/-0,25	137,5 +/-2	45 Max	85	100	75 Min	60 f8	60 Max	120	30 +/-2	31 +/-1	70 +/-1	85 Min	6 +/-1	160 +/-1	10	20 Max
OS65M	441,5 +1/-0,5	441 Min	530,25 +/-0,25	152,5 +/-2	55 Max	90	110	90 Min	65 f8	65 Max	130	30 +/-2	33,5 +/-1	83 +/-1	90 Min	6 +/-1	230 +/-1	10	20 Max
OS70M	451,5 +1/-0,5	451 Min	600,25 +/-0,25	205 +/-2	55 Max	115	115	95 Min	70 f8	75 Max	150	50 +/-2	36 +/-1	90 +/-1	115 Min	7 +/-1	225 +/-1	12	30 Max
OS70/55M	551,5 +1/-0,5	551 Min	600,25 +/-0,25	205 +/-2	55 Max	115	115	95 Min	70 f8	75 Max	150	50 +/-2	36 +/-1	102 +/-1	115 Min	5 +/-1	320 +/-1	12	30 Max
OS80M	591,5 +1/-0,5	591 Min	670,25 +/-0,25	220 +/-2	65 Max	135	135	120 Min	80 f8	90 Max	180	50 +/-2	41 +/-1	110 +/-1	135 Min	8 +/-1	310 +/-1	15	30 Max
OS90M	751,5 +1/-0,5	751 Min	750,25 +/-0,25	225 +/-2	80 Max	155	150	160 Min	90 f8	110 Max	220	50 +/-2	46 +/-1	130 +/-1	155 Min	2 +/-1	400 +/-1	15	30 Max

Standardization by the Open-S Alliance. Revision A, May 17, 2021 | For more information please see www.opens.org